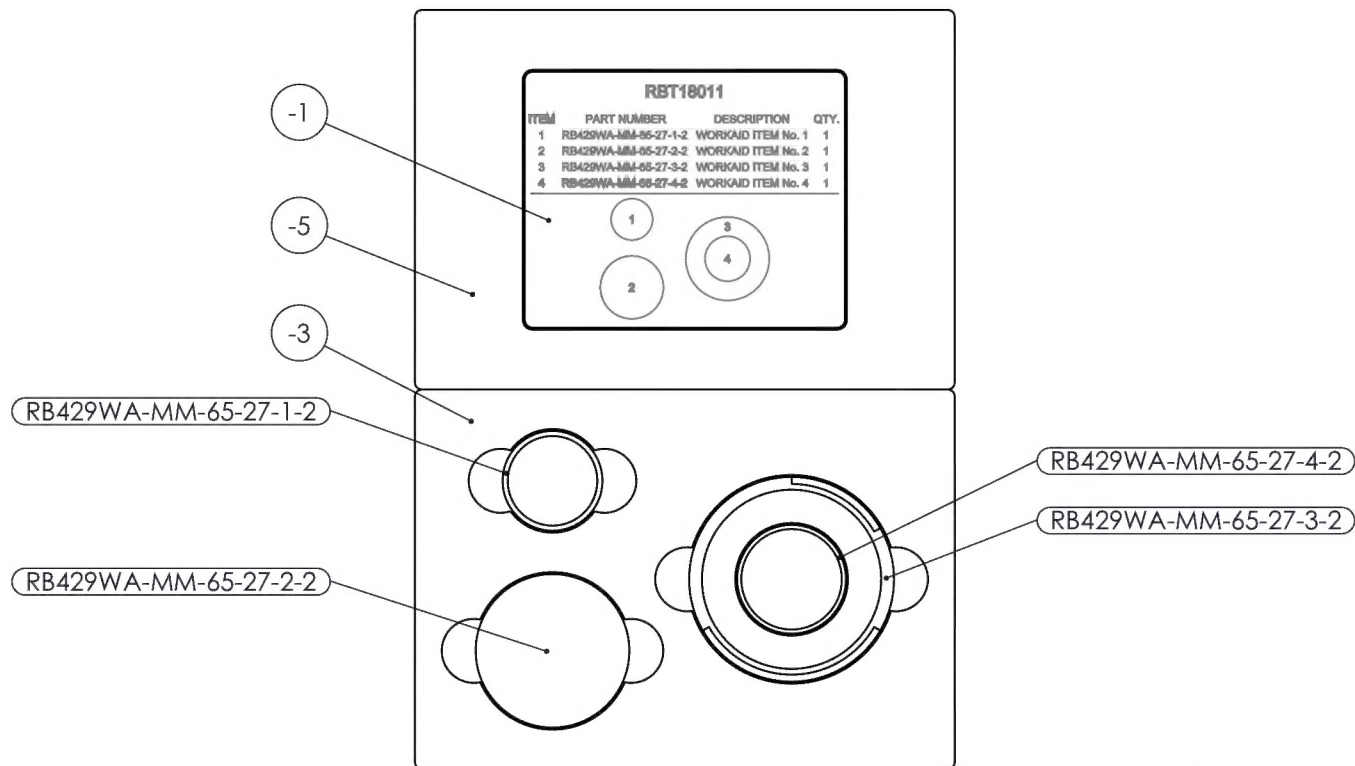


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/7/2016	DPD	JAG



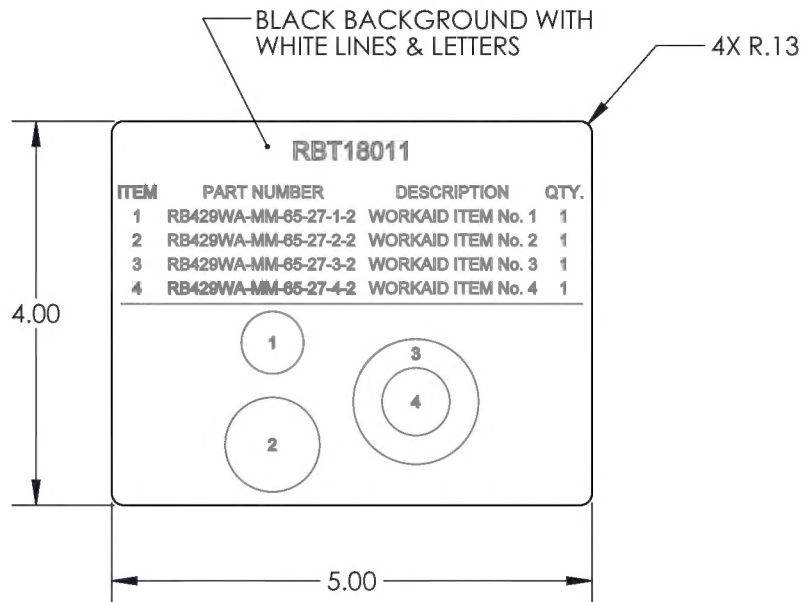
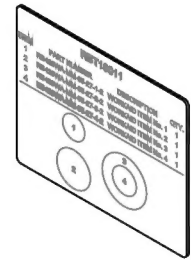
NOTE:
REFERENCE FIGURE 65-27.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-65-27-1-2	1	WORKAID ITEM No. 1			1
			RB429WA-MM-65-27-2-2	1	WORKAID ITEM No. 2			1
			RB429WA-MM-65-27-3-2	1	WORKAID ITEM No. 3			1
			RB429WA-MM-65-27-4-2	1	WORKAID ITEM No. 4			1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.97 X 5.93 X 8.43 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	.72 X 5.93 X 8.43 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1150-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

DART AEROSPACE	
TITLE FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011	REV 1
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 429
SCALE 1:3	DATE 9/30/2016
SHEET 1 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



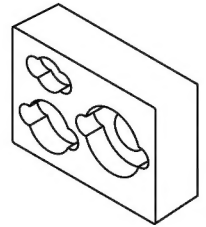
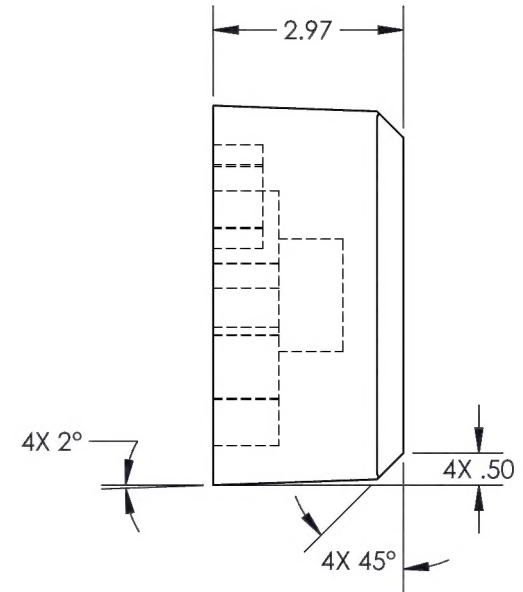
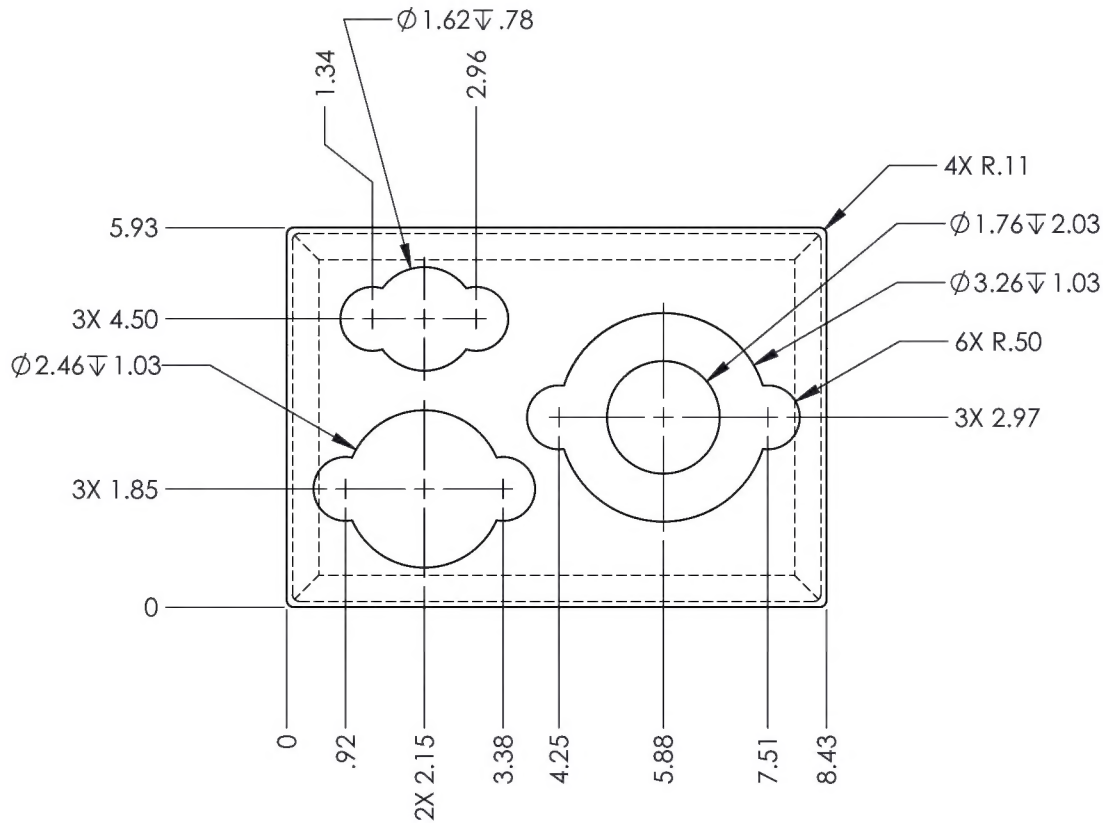
NOTE:
USE PDF.

DART AEROSPACE	
TITLE FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-1	REV 1
MAT'L PLASTIC HEAT TREAT FINISH SPEC DRAWN BY: DUERFELDT CHECKED: MACKOVJAK OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL BELL 429	
SCALE 1:2	DATE 9/30/2016
SHEET 2 OF 4	

(-1)
PLACARD

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REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



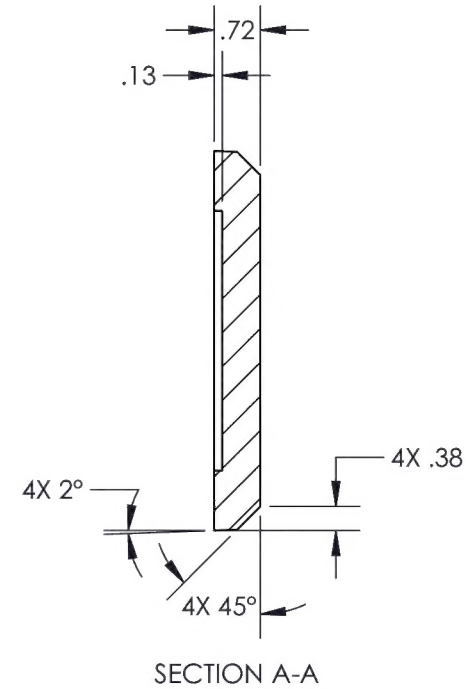
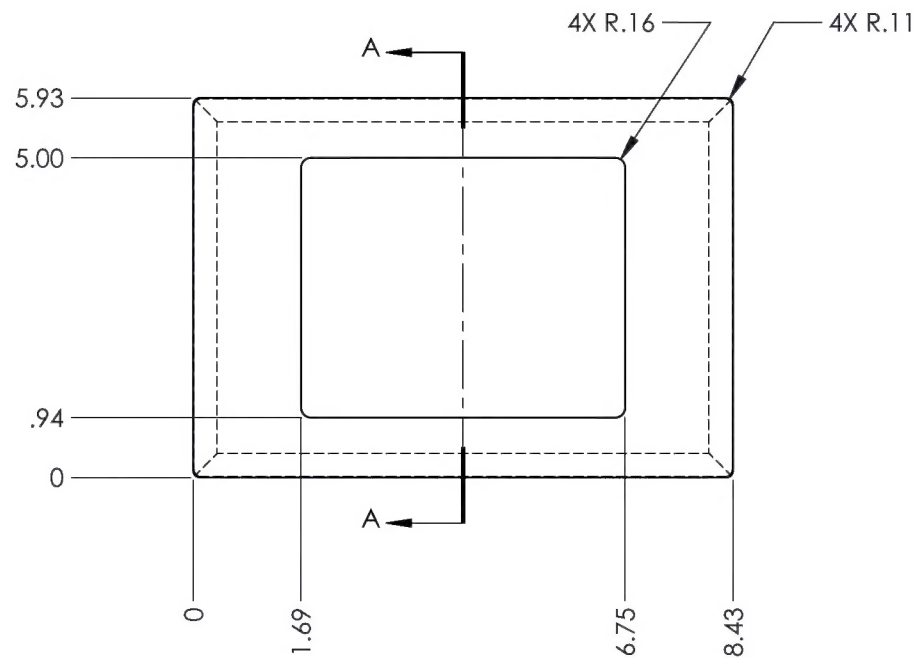
(-3)

BOTTOM FOAM

DART AEROSPACE	
TITLE: FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-3	REV 1
MAT'L: ETHAFOAM 220, BLACK	
TREAT: UNLESS OTHERWISE SPECIFIED	
FINISH: DIMENSIONS ARE IN INCHES	
SPEC: .XXX ± .010 FRACTIONS ± 1/8	
DRAWN BY: DUERFELDT	
CHECKED: MACKOVJAK	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	
DATE 9/30/2016	
SHEET 3 OF 4	

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				APPROVED



(-5)
TOP FOAM

DART AEROSPACE	
TITLE: FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-5	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT .XXX ± .010 FRACTIONS ± 1/8	
FINISH .XX ± .03 ANGLES ± 1°	
SPEC .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES	
.015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	BELL 429
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 9/30/2016
SHEET 4 OF 4	